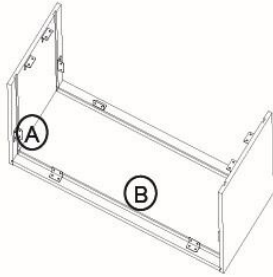


INSTRUCTIONS FOR :

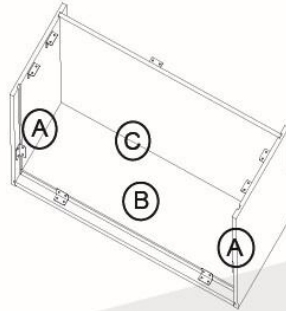
W3012 / W3015 / W3018 / W3612 / W3615 / W3618

W361224 / W361524 / W361824 / W361227 / W361527 / W361827

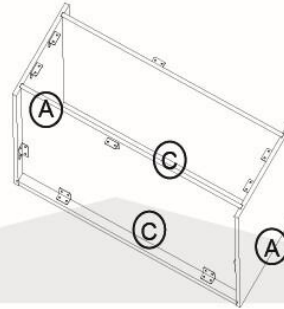
STEP 1



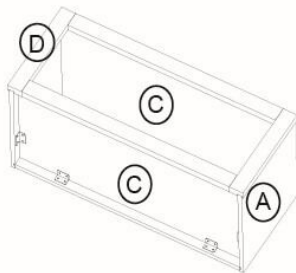
STEP 2



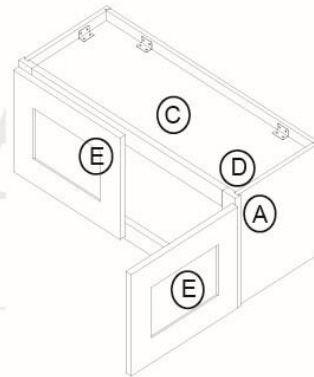
STEP 3



STEP 4



STEP 5



[ASSEMBLY INSTRUCTIONS]

Getting Started:

Prepare protection layer/screwdriver/micro pin-nail.
Apply glueµ pin-nail to joint as needed.

STEP 1: Joint side panel with back panel

STEP 2: Joint side panel with back panel and
attaching top panel for giving support

STEP 3: Joint back panel with side panel and back panel




STEP 4: Attach frame on

STEP 5: Attach door onto the frame and
adjust the cover-space

PARTS LISTS

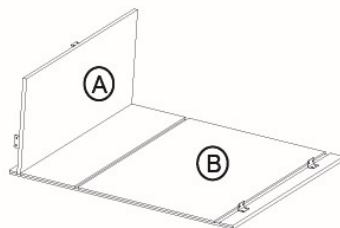
NO.	DESCRIPTION	QTY
A	Side Panel	2
B	Back Panel	1
C	Top&Bottom Panel	2
D	Face Frame	1
E	Cabinet Doors	2

HARDWARE LISTS

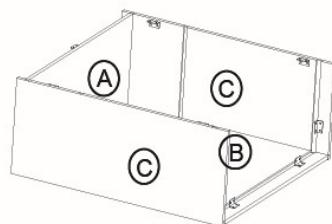
PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION
	8	1" Flat Head Screw for Carcass		4	3/4" Round Head Screw			
	14	Cleat		4	1 1/2" Softclose Hinge			
	56	9/16" Round Head Screw						
	4	Bumper						

INSTRUCTIONS FOR :
MO3030 / MO3036 / MO3042

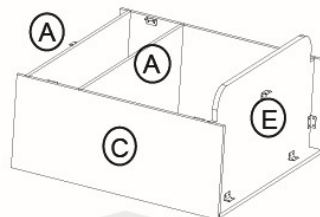
STEP 1



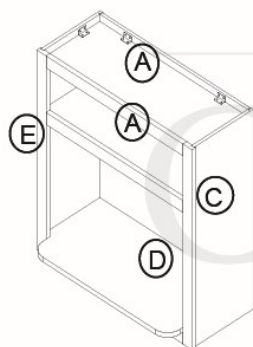
STEP 2



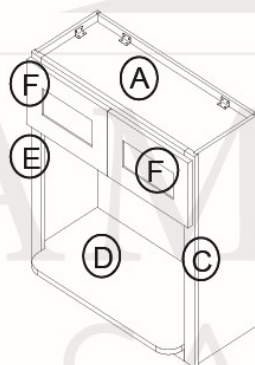
STEP 3



STEP 4



STEP 5



[ASSEMBLY INSTRUCTIONS]

Getting Started:

Prepare protection layer/screwdriver/micro pin-nail.
Apply glueµ pin-nail to joint as needed.

STEP 1: Joint top panel with back panel

STEP 2: Joint side panel with back panel

STEP 3: Joint bottom panel and middle panel with side panel

STEP 4: Attach rame on

STEP 5: Attach door onto the frame and adjust the cover-space

PARTS LISTS

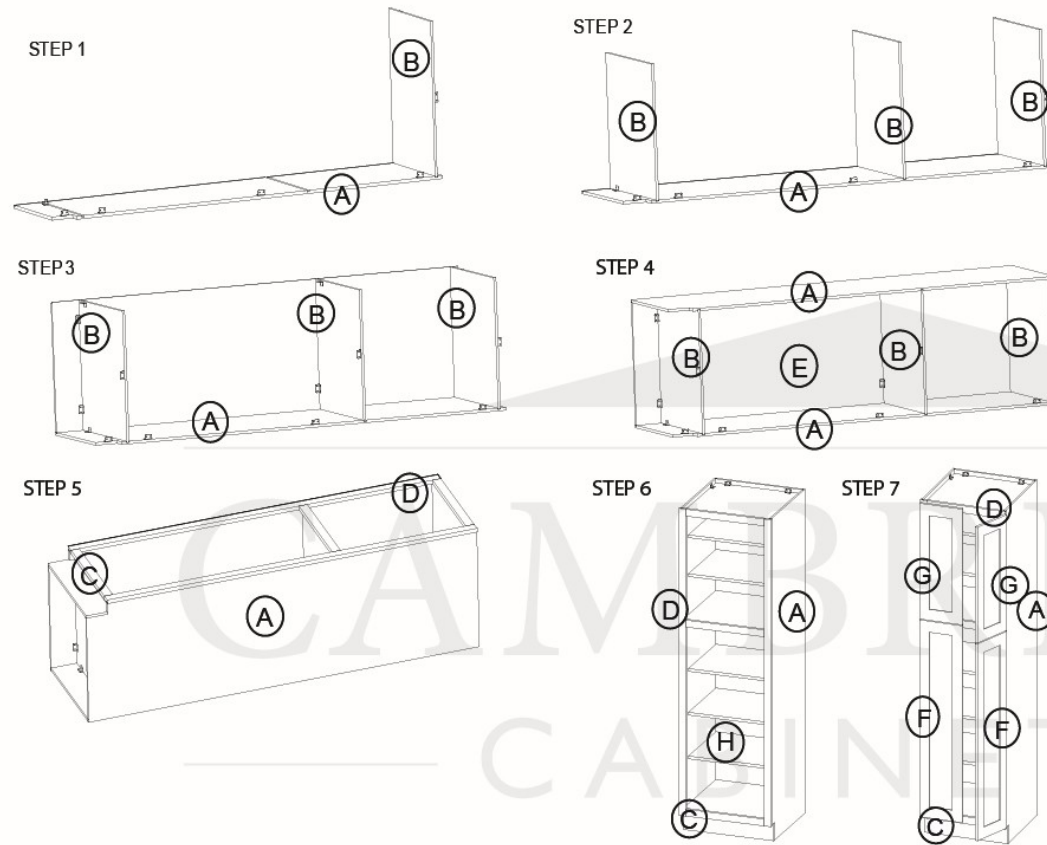
NO.	DESCRIPTION	QTY
A	Top&Bottom Panel	2
B	Back Panel	1
C	Side Panel	2
D	Bottom Panel	2
E	Face Frame	1
F	Cabinet Doors	2

HARDWARE LISTS

PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION
	12	1" Flat Head Screw for Carcass		4	3/4" Round Head Scre			
	19	Cleat		4	1 1/2" Softclose Hinge			
	76	9/16" Round Head Screw						
	4	Bumper						

INSTRUCTIONS FOR :

U188424 / U189024 / U189624 / U248424 / U249024 / U249624 / U308424 / U309024 / U309624
U188427 / U189027 / U189627 / U248427 / U249027 / U249627 / U308427 / U309027 / U309627



[ASSEMBLY INSTRUCTIONS]

Getting Started:

Prepare protection layer/screwdriver/micro pin-nail.
Apply glueµ pin-nail to joint as needed.

STEP 1: Joint side panel with top panel

STEP 2: Joint side panel with middle&bottom panel

STEP 3: Joint side panel with middle&bottom panel

STEP 4: Joint side panel with middle&bottom panel

STEP 5: Attach frame on


STEP 6: Put on the adjustable shelves

STEP 7: Attach door onto the frame and
adjust the cover-space

PARTS LISTS

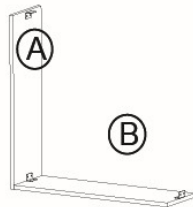
NO.	DESCRIPTION	QTY
A	Side Panel	2
B	Top&Bottom Panel	3
C	Toe Kick	1
D	Face Frame	1
E	Back Panel	1
F	Cabinet Doors	1or2
G	Cabinet Doors	1or2
H	Adjustable Shelf	5

HARDWARE LISTS

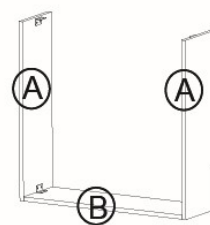
PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION
	6	1" Flat Head Screw for Carcass		4	Bumper		4	3/4" Round Head Screw
	14	Cleat		5	3/4" Round Head Screw			
	56	9/16" Round Head Screw		5	1 1/2" Softclose Hinge			
	20	Shelf Clip						

INSTRUCTIONS FOR :
VKD36

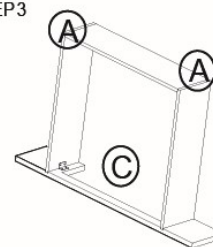
STEP 1



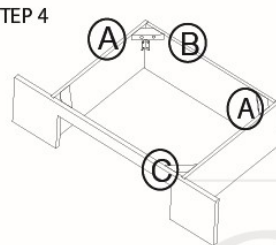
STEP 2



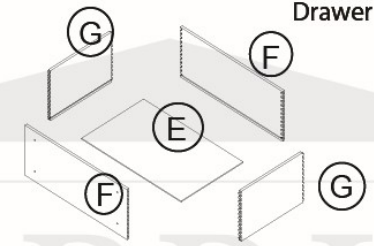
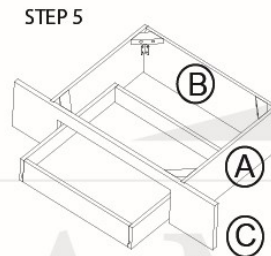
STEP 3



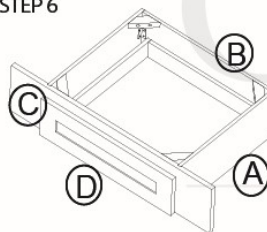
STEP 4



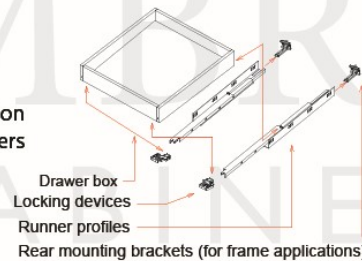
STEP 5



STEP 6



Full Extension
concealed drawer runners



[ASSEMBLY INSTRUCTIONS]

Getting Started:

Prepare protection layer/screwdriver/micro pin-nail.
Apply glueµ pin-nail to joint as needed.

STEP 1: Joint side panel with back panel

STEP 2: Joint side panel with back panel

STEP 3: Attach frame on and toe kick board

STEP 4: Attach the metal triangle on the top corner

STEP 5: Joint the drawer together, then install the drawer guide

STEP 6: Fix drawer head on the drawer front and
adjust the cover-space

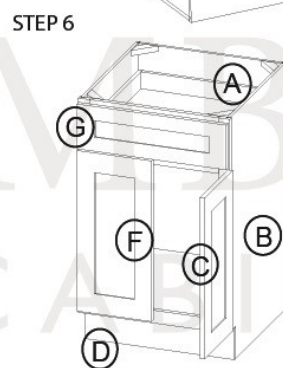
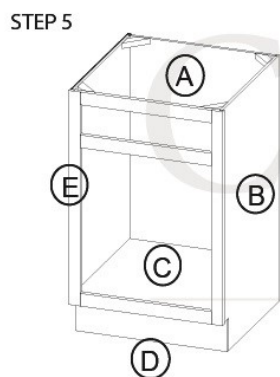
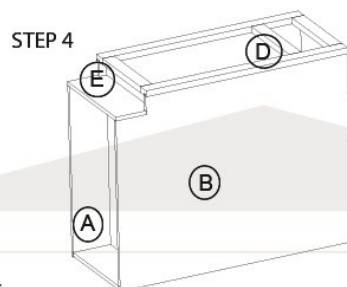
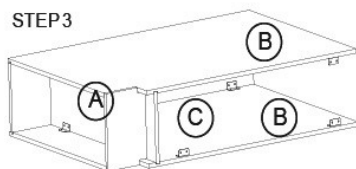
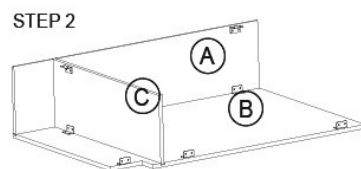
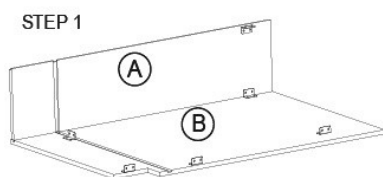
PARTS LISTS

NO.	DESCRIPTION	QTY
A	Side Panel	2
B	Back Panel	1
C	Face Frame	1
D	Drawer Head	1
E	Drawer Box Bottom	1
F	Drawer Box Front&Back	2
G	Drawer Box Side	2

HARDWARE LISTS

PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION
	8	1" Flat Head Screw for Metal Triangle		1	18" Selfclose Slide			
	4	Metal Triangle		4	1" Round Head Screw			
	4	Cleat		4	Bumper			
	16	9/16" Round Head Screw						

INSTRUCTIONS FOR :
 VS24 / VS27 / VS30 / VS33 / VS36 /
 SB24 / SB27 / SB30 / SB33 / SB36 / SB39



[ASSEMBLY INSTRUCTIONS]

Getting Started:
 Prepare protection layer/screwdriver/micro pin-nail.
 Apply glueµ pin-nail to joint as needed.

STEP 1: Joint side panel with back panel
 STEP 2: Joint bottom panel with side panel
 STEP 3: Joint side panel with bottom&back panel
 STEP 4: Attach frame on and toekick board
 STEP 5: Attach the metal triangle on the top corner and put on the adjustable shelf
 STEP 6: Attach door&drawer head onto the frame and adjust the cover-space

PARTS LISTS

NO.	DESCRIPTION	QTY
A	Back Panel	1
B	Side Panel	2
C	Top&Bottom Panel	1
D	Toekick	1
E	Face Frame	1
F	Cabinet Doors	2
G	Drawer Head	1

HARDWARE LISTS

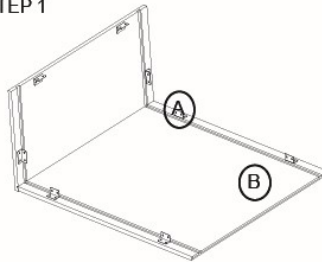
PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION
	8	1" Flat Head Screw for Metal Triangle		44	9/16" Round Head Screw			
	4	Metal Triangle		4	Bumper			
	3	1" Flat Head Screw for Carcass		4	3/4" Round Head Screw			
	11	Cleat		4	1 1/2" Softclose Hinge			

INSTRUCTIONS FOR :

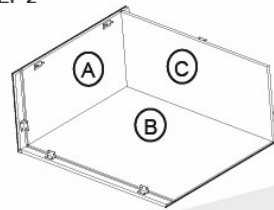
W2430 / W2730 / W3030 / W3330 / W3630 / W2430GD
W2436 / W2736 / W3036 / W3336 / W3636 / W2436GD
W2442 / W2742 / W3042 / W3342 / W3642 / W2442GD

[ASSEMBLY INSTRUCTIONS]

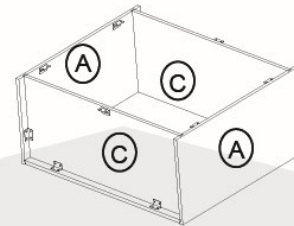
STEP 1



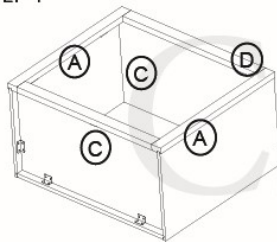
STEP 2



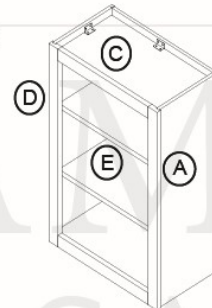
STEP 3



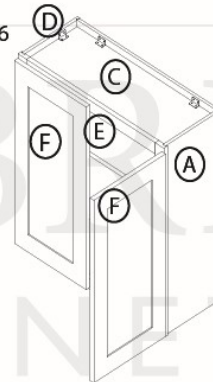
STEP 4



STEP 5



STEP 6



Getting Started:

Prepare protection layer/screwdriver/micro pin-nail.
Apply glueµ pin-nail to joint as needed.

STEP 1: Joint side panel with back panel

STEP 2: Joint top panel with side panel

STEP 3: Joint bottom panel with side panel

STEP 4: Attach frame on








STEP 5: Put on the adjustable shelves

STEP 6: Attach door onto the frame and
adjust the cover-space

PARTS LISTS

NO.	DESCRIPTION	QTY
A	Side Panel	2
B	Back Panel	1
C	Top&Bottom Panel	2
D	Face Frame	1
E	Adjustable Shelf	2 or 3
F	Cabinet Doors	2

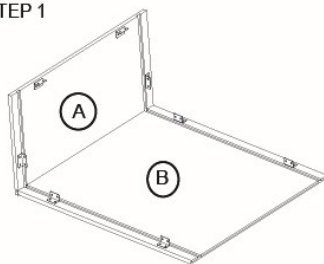
HARDWARE LISTS

PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION
	6	1" Flat Head Screw for Carcass		4	Bumper			
	14	Cleat		4	3/4" Round Head Screw			
	56	9/16" Round Head Screw		4	1 1/2" Softclose Hinge			
	8	Shelf Clip						

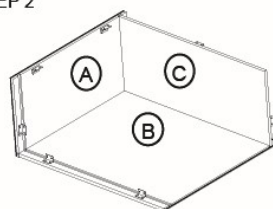
INSTRUCTIONS FOR :
W3021 / W3024 / W3621 / W3624
W362124 / W362424 / W362127 / W362427

[ASSEMBLY INSTRUCTIONS]

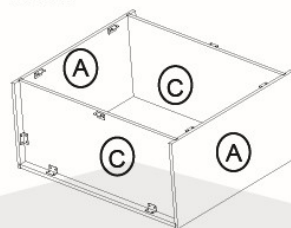
STEP 1



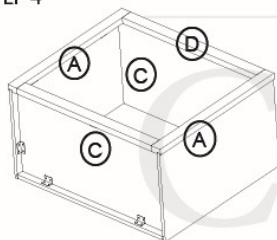
STEP 2



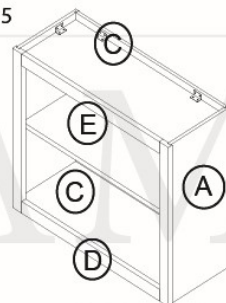
STEP 3



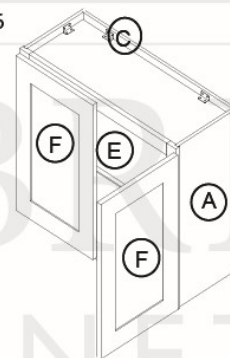
STEP 4



STEP 5



STEP 6



Getting Started:

Prepare protection layer/screwdriver/micro pin-nail.
Apply glueµ pin-nail to joint as needed.

STEP 1: Joint side panel with back panel

STEP 2: Joint top panel with side panel

STEP 3: Joint bottom panel with side panel

STEP 4: Attach frame on

STEP 5: Put on the adjustable shelves

STEP 6: Attach door onto the frame and
adjust the cover-space

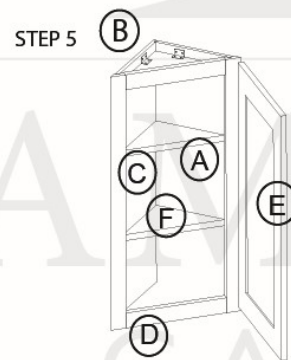
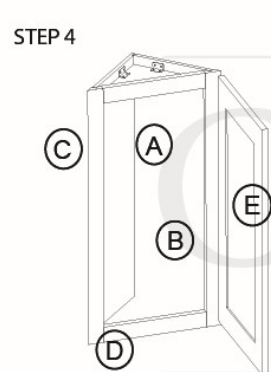
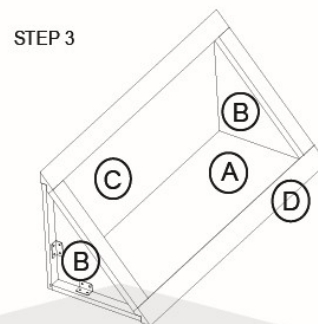
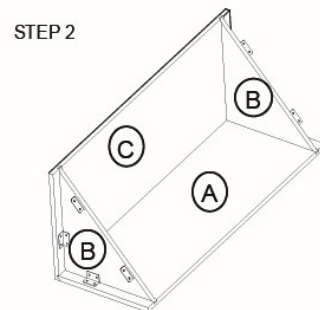
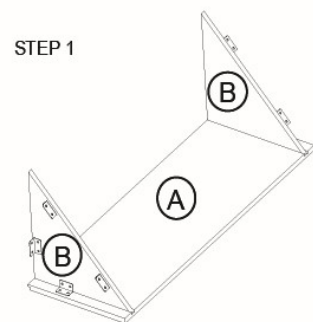
PARTS LISTS

NO.	DESCRIPTION	QTY
A	Side Panel	2
B	Back Panel	1
C	Top&Bottom Panel	2
D	Face Frame	1
E	Adjustable Shelf	1
F	Cabinet Doors	2

HARDWARE LISTS

PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION
	8	1" Flat Head Screw for Carcass		4	Bumper			
	14	Cleat		4	3/4" Round Head Screw			
	56	9/16" Round Head Screw		4	1 1/2" Softclose Hinge			
	4	Shelf Clip						

INSTRUCTIONS FOR :
AW1230 / AW1236 / AW1242



[ASSEMBLY INSTRUCTIONS]

Getting Started:
Prepare protection layer/screwdriver/micro pin-nail.
Apply glueµ pin-nail to joint as needed.

STEP 1: Joint top&bottom panel with side panel

STEP 2: Attach left side panel

STEP 3: Attach the frame

STEP 4: Attach door to the frame and
adjust the cover-space

STEP 5: Put on the adjustable shelves

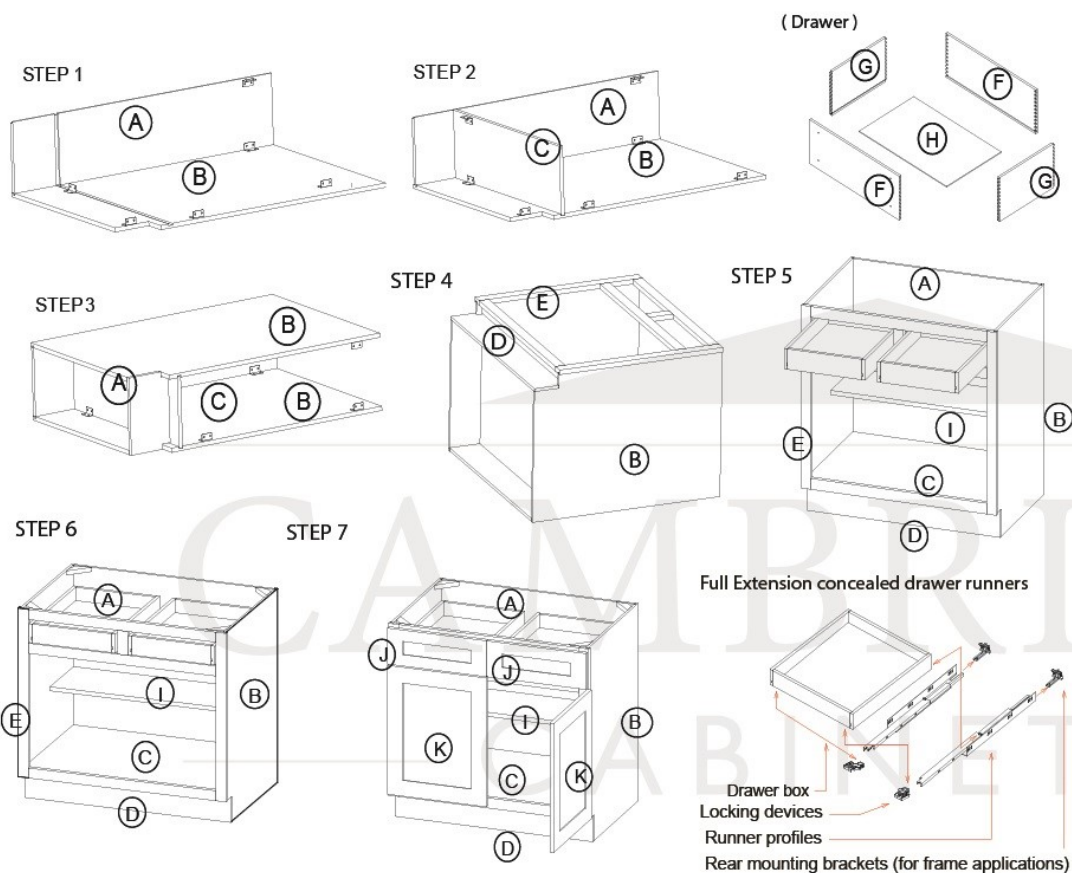
PARTS LISTS

NO.	DESCRIPTION	QTY
A	Right Side Panel	1
B	Top&Bottom Panel	2
C	Left Side Panel	1
D	Face Frame	1
E	Cabinet Doors	1
F	Adjustable shelf	2 or 3

HARDWARE LISTS

PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION
	8	Cleave		2	3/4" Round Head Scre			
	32	9/16" Round Head Screw		2	1 1/2" Softclose Hinge			
	8 or 12	Shelf Clip						
	2	Bumper						

INSTRUCTIONS FOR :
B30/B33 / B36 / B42



[ASSEMBLY INSTRUCTIONS]











Getting Started:
Prepare protection layer/screwdriver/micro pin-nail.
Apply glueµ pin-nail to joint as needed.

- STEP 1: Joint side panel with back panel
STEP 2: Joint bottom panel with side panel
STEP 3: Joint side panel with bottom & back panel
STEP 4: Attach frame on and toe kick board
STEP 5: Joint the drawer together, then install the drawer guide.
STEP 6: Attach the wood block on the top corner and put on the adjustable shelf
STEP 7: Fix drawer head on the drawer front, attach door onto the frame and adjust the cover-space

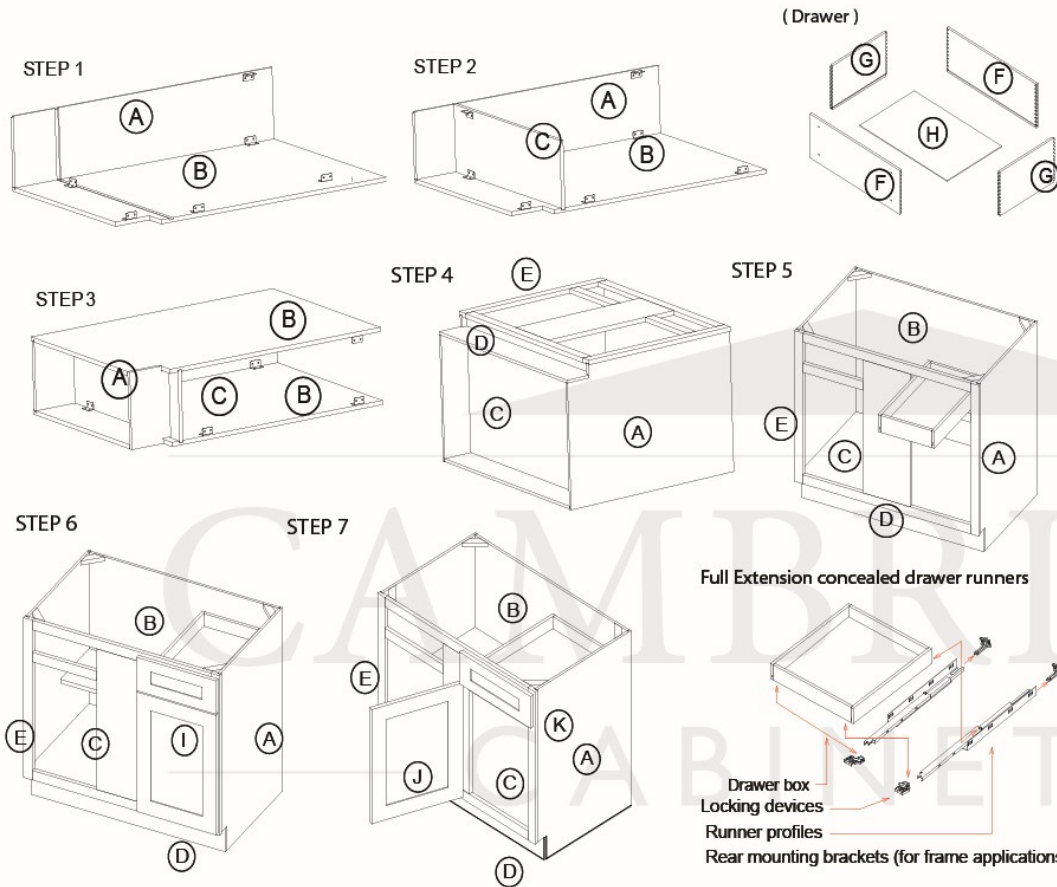
PARTS LISTS

NO.	DESCRIPTION	QTY
A	Back Panel	1
B	Side Panel	2
C	Top&Bottom Panel	1
D	Toe Kick	1
E	Face Frame	1
F	Drawer Box Front&Back	4
G	Drawer Box Side	4
H	Drawer Box Bottom	2
I	Adjustable Shelf	1
J	Drawer Head	2
K	Cabinet Doors	2

HARDWARE LISTS

PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION
	8	1" Flat Head Screw for Metal Triangle		44	9/16" Round Head Screw		12	Bumper
	4	Metal Triangle		4	Shelf Clip		4	3/4" Round Head Screw
	4	1" Flat Head Screw for Carcass		2	Selfclose Slider		4	1 1/2" Softclose Hinge
	11	Cleat		8	1" Round Head Screw			

INSTRUCTIONS FOR :
BBC36 / BBC42



[ASSEMBLY INSTRUCTIONS]


Getting Started:
Prepare protection layer/screwdriver/micro pin-nail.
Apply glueµ pin-nail to joint as needed.

- STEP 1: Joint side panel with back panel
STEP 2: Joint bottom panel with side panel
STEP 3: Joint side panel with bottom&back panel
STEP 4: Attach frame on and toe kick board
STEP 5: Joint the drawer together, then install the drawer guide
STEP 6: Attach the metal triangle on the top corner, and put on the adjustable shelf
STEP 7: Fix drawer head on the drawer front and attach door onto the frame and adjust the cover-space

PARTS LISTS

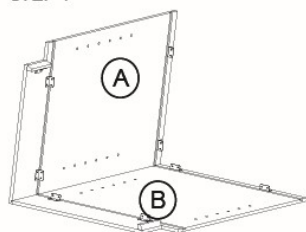
NO.	DESCRIPTION	QTY
A	Back Panel	1
B	Side Panel	2
C	Top&Bottom Panel	1
D	Toe Kick	1
E	Face Frame	1
F	Drawer Box Front&Back	2
G	Drawer Box Side	2
H	Drawer Box Bottom	1
I	Adjustable Shelf	1
J	Drawer Head	1
K	Cabinets Door	1

HARDWARE LISTS

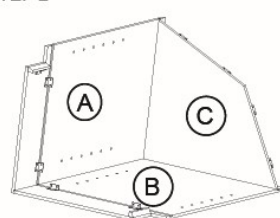
PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION
	8	1" Flat Head Screw for Metal Triangle		44	9/16" Round Head Screw		6	Bumper
	4	Metal Triangle		4	Shelf Clip		2	3/4" Round Head Screw
	5	1" Flat Head Screw for Carcass		1	Selfclose Slider		2	1 1/2" Softclose Hinge
	11	Cleat		4	1" Round Head Screw			

INSTRUCTIONS FOR : BEC24

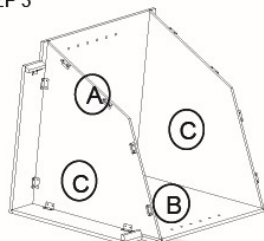
STEP 1



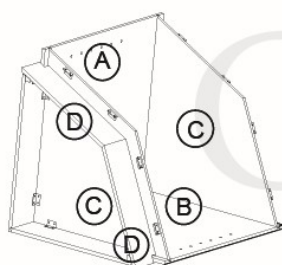
STEP 2



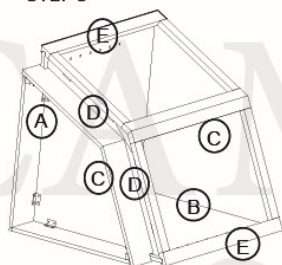
STEP 3



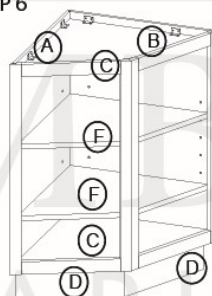
STEP 4



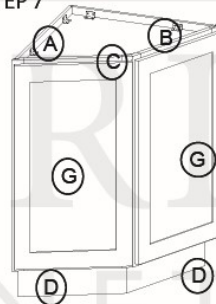
STEP 5



STEP 6



STEP 7



[ASSEMBLY INSTRUCTIONS]

Getting Started:

Prepare protection layer/screwdriver/micro pin-nail.
Apply glueµ pin-nail to joint as needed.

STEP 1: Joint two side panel together

STEP 2: Attach top panel

STEP 3: Attach bottom panel

STEP 4: Attach teokick on

STEP 5: Attach frame on

STEP 6: Put on the adjustable shevles

STEP 7: Attach door onto the face frame and
adjust the cover-space

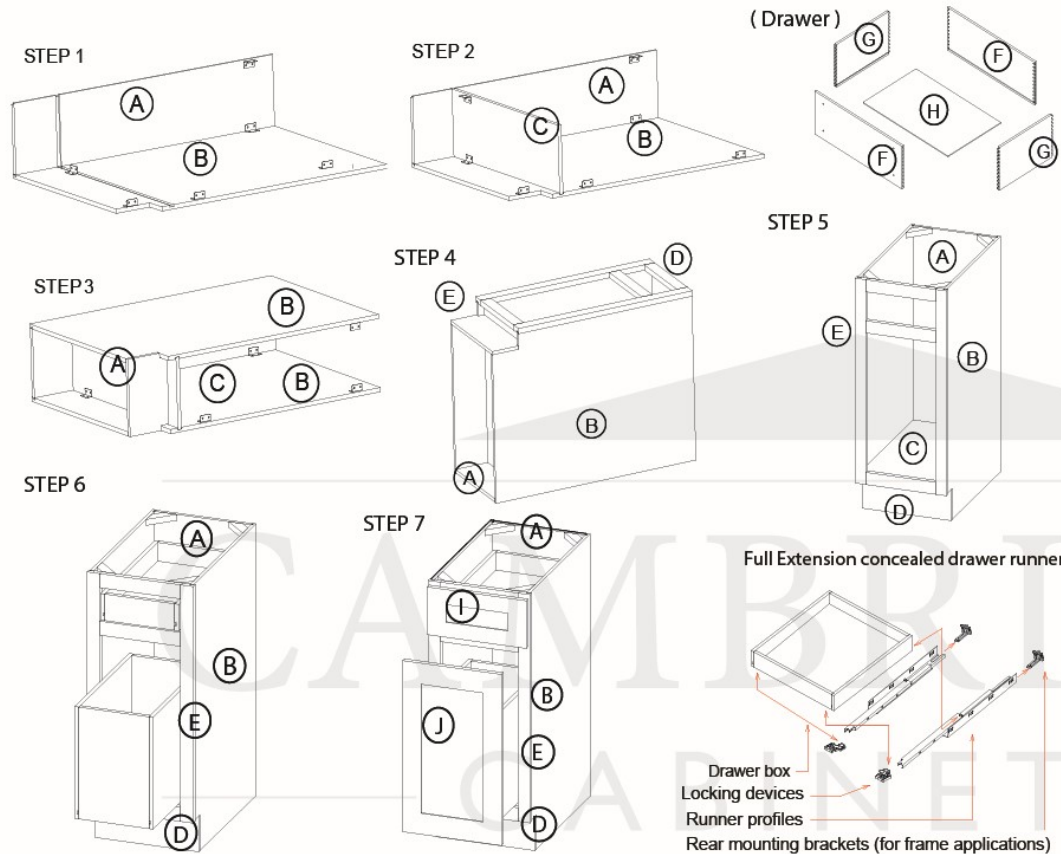
PARTS LISTS

NO.	DESCRIPTION	QTY
A	Side Panel	1
B	Side Panel	1
C	Top&Bottom Panel	2
D	Toe Kick	2
E	Face Frame	2
F	Adjustable Shelf	2
G	Cabinet Doors	2

HARDWARE LISTS

PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION
	5	1" Flat Head Screw for Metal Triangle		4	Bumper		2	Metal Angle
	18	Cleat		4	3/4" Round Head Screw			
	78	9/16" Round Head Screw		4	1 1/2" Softclose Hinge			
	12	Shelf Clip		3	135 Degree Angle			

INSTRUCTIONS FOR : BWB18



[ASSEMBLY INSTRUCTIONS]

Getting Started:


Prepare protection layer/screwdriver/micro pin-nail.
Apply glueµ pin-nail to joint as needed.

- STEP 1: Joint side panel with back panel
STEP 2: Joint bottom panel with side panel
STEP 3: Joint side panel with bottom&back panel
STEP 4: Attach frame on and teokick board
STEP 5: Attach the metal triangle on the top corner
STEP 6: Joint the drawer together, then install the drawer guide
STEP 7: Fix drawer head on the drawer front and adjust the cover-space

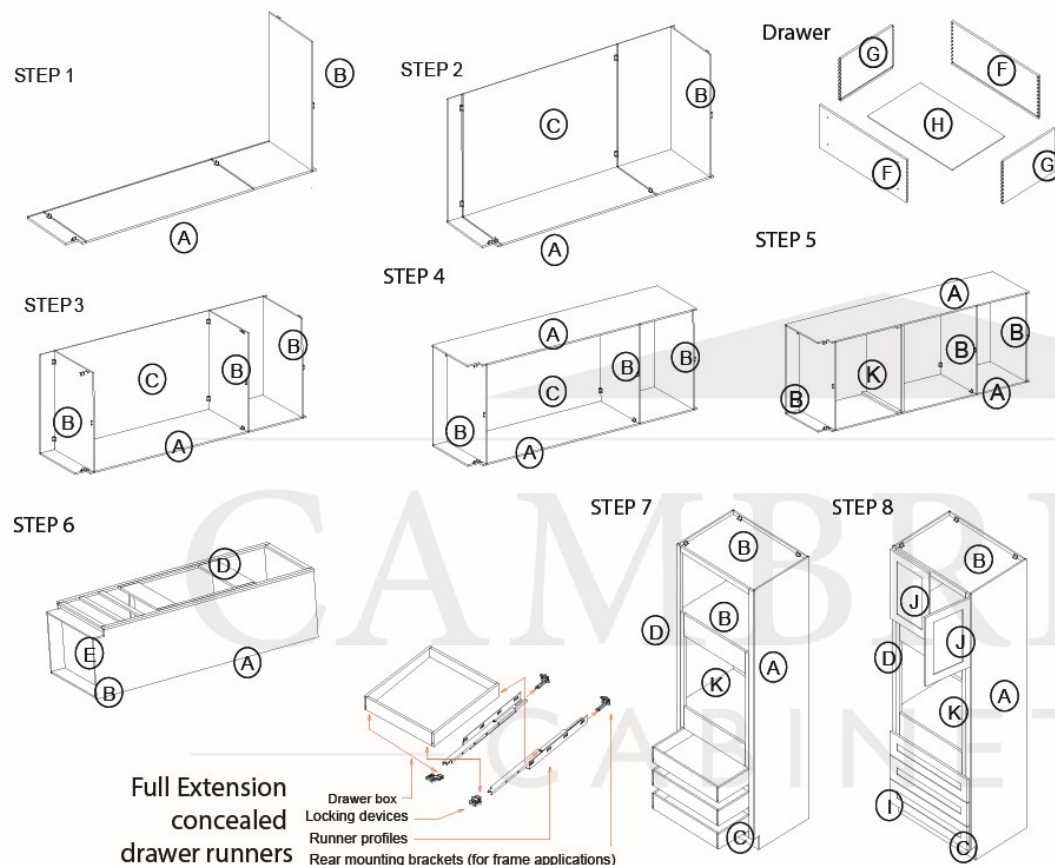
PARTS LISTS

NO.	DESCRIPTION	QTY
A	Back Panel	1
B	Side Panel	2
C	Top&Bottom Panel	1
D	Toe Kick	1
E	Face Frame	1
F	Drawer Box Front&Back	4
G	Drawer Box Side	4
H	Drawer Box Bottom	2
I	Drawer Head	1
J	Cabinet Doors	1

HARDWARE LISTS

PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION
	8	1" Flat Head Screw for Metal Triangle		40	9/16" Round Head Screw			
	4	Metal Triangle		2	Selfclose Slider			
	2	1" Flat Head Screw for Carcass		8	1" Round Head Screw			
	10	Cleat		8	Bumper			

INSTRUCTIONS FOR :
O338424 / O339024 / O339624 / O338427 / O339027 / O339627



[ASSEMBLY INSTRUCTIONS]










Getting Started:
Prepare protection layer/screwdriver/micro pin-nail.
Apply glueµ pin-nail to joint as needed.

- STEP 1: Joint side panel with top panel
STEP 2: Joint back panel with side panel
STEP 3: Joint side panel with middle&bottom panel
STEP 4: Joint side panel with middle&bottom panel
STEP 5: Fix shelf board
STEP 6: Attach frame on and toekick board
STEP 7: Joint the drawer together, then install the drawer guide
STEP 8: Attach door&drawer head onto the frame and adjust the cover-space

PARTS LISTS

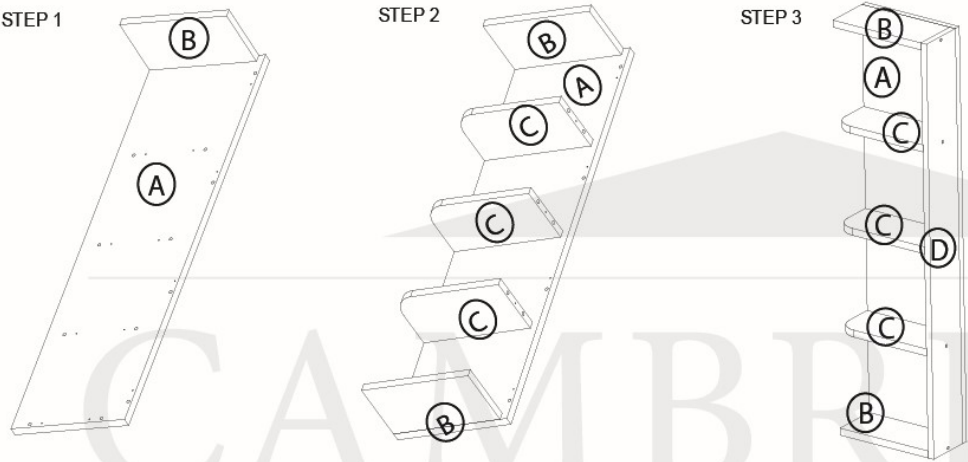
NO.	DESCRIPTION	QTY
A	Side Panel	2
B	Top&Bottom Panel	3
C	Back Panel	1
D	Face Frame	1
E	Toe Kick	1
F	Drawer Box Front&Back	6
G	Drawer Box Side	6
H	Drawer Box Bottom	3
I	Drawer Head	3
J	Cabinet Doors	2
K	Adjustable Shelf	2

HARDWARE LISTS

PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION
	22	1" Flat Head Screw for Carcass		44	Selfclose Slider		4	1 1/2" Softclose Hinge
	17	Cleat		12	1" Round Head Screw			
	68	9/16" Round Head Screw		16	Bumper			
	4	Shlef Clip		12	3/4" Round Head Screw			

INSTRUCTIONS FOR :
OE630/ OE636 / OE642

[ASSEMBLY INSTRUCTIONS]





Getting Started:
Prepare protection layer/screwdriver/micro pin-nail.
Apply glueµ pin-nail to joint as needed.

STEP 1: Joint top&bottom with side panel
STEP 2: Joint middle&bottom panel with side panel
STEP 3: Joint back panel with side panel

PARTS LISTS

NO.	DESCRIPTION	QTY
A	Side Panel	1
B	Top&Bottom Panel	2
C	Adjustable Shelf	2 or 3
D	Side Panel	1

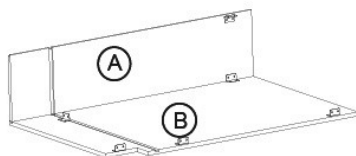
HARDWARE LISTS

PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION
 1" flat head screw	19	1" Flat Head Screw for Carcass						
 Dowel	19 or 24	Dowel						

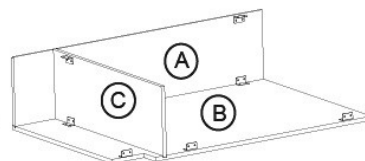
INSTRUCTIONS FOR :

SB42

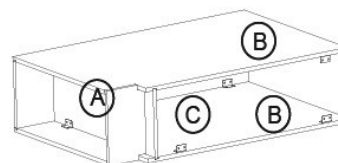
STEP 1



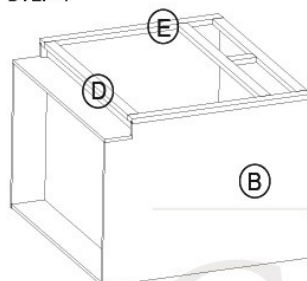
STEP 2



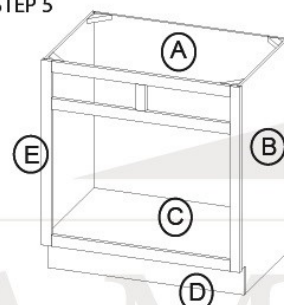
STEP 3



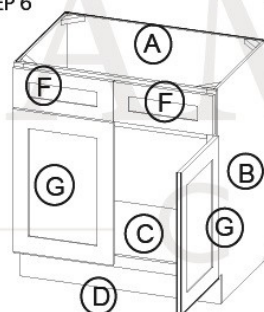
STEP 4



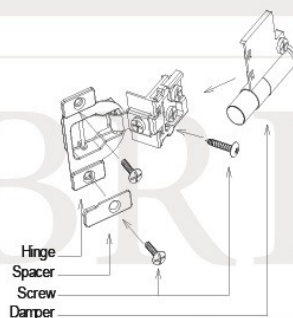
STEP 5



STEP 6



How To Fix Soft Close Hinge



[ASSEMBLY INSTRUCTIONS]

Getting Started:

Prepare protection layer/screwdriver/micro pin-nail.
Apply glueµ pin-nail to joint as needed.

STEP 1: Joint side panel with back panel

STEP 2: Joint bottom panel with side panel

STEP 3: Joint side panel with bottom&back panel

STEP 4: Attach frame on and toekick board

STEP 5: Attach the metal triangle on the top corner

STEP 6: Fix door&drawer head onto the frame and
adjust the cover-space

PARTS LISTS

NO.	DESCRIPTION	QTY
A	Back Panel	1
B	Side Panel	2
C	Top&Bottom Panel	1
D	Toekick	1
E	Face Frame	1
F	Drawer Head	2
F	Cabinet Doors	2

HARDWARE LISTS

PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION
	8	1" Flat Head Screw for Metal Triangle		44	9/16" Round Head Screw			
	4	Metal Triangle		4	Bumper			
	4	1" Flat Head Screw for Carcass		4	3/4" Round Head Screw			
	11	Cleat		4	1 1/2" Softclose Hinge			

INSTRUCTIONS FOR :

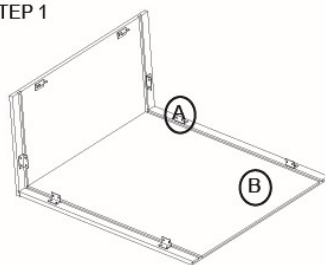
W0930 / W1230 / W1530 / W1830 / W2130 / W1530GD

W0936 / W1236 / W1536 / W1836 / W2136 / W1536GD

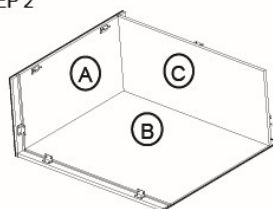
W0942 / W1242 / W1542 / W1842 / W2142 / W1542GD

[ASSEMBLY INSTRUCTIONS]

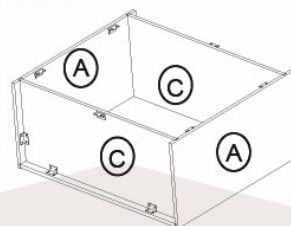
STEP 1



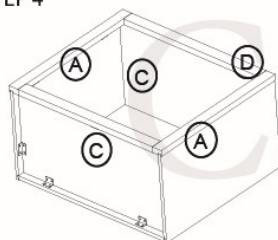
STEP 2



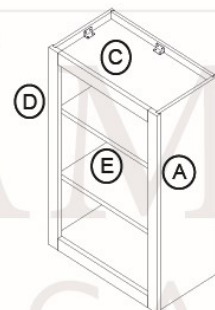
STEP 3



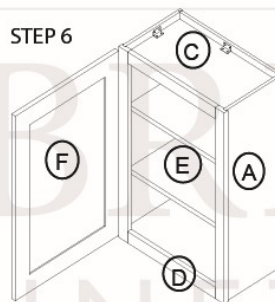
STEP 4



STEP 5



STEP 6



Getting Started:

Prepare protection layer/screwdriver/micro pin-nail.
Apply glueµ pin-nail to joint as needed.

STEP 1: Joint side panel with back panel

STEP 2: Joint top panel with side panel

STEP 3: Joint bottom panel with side panel

STEP 4: Attach frame on

STEP 5: Put on the adjustable shelves

STEP 6: Attach door onto the frame and
adjust the cover-space

PARTS LISTS

NO.	DESCRIPTION	QTY
A	Side Panel	2
B	Back Panel	1
C	Top&Bottom Panel	2
D	Face Frame	1
E	Adjustable Shelf	2 or 3
F	Cabinet Doors	1

HARDWARE LISTS

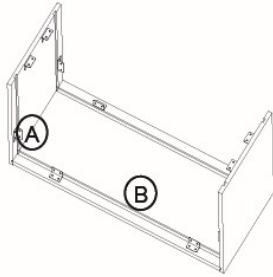
PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION
	4	1" Flat Head Screw for Carcass		2	Bumper			
	10	Cleat		2	3/4" Round Head Screw			
	40	9/16" Round Head Screw		2	1 1/2" Softclose Hinge			
	8	Shelf Clip						

INSTRUCTIONS FOR :

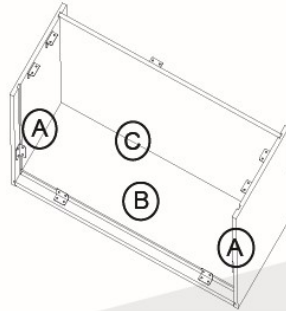
W3012 / W3015 / W3018 / W3612 / W3615 / W3618

W361224 / W361524 / W361824 / W361227 / W361527 / W361827

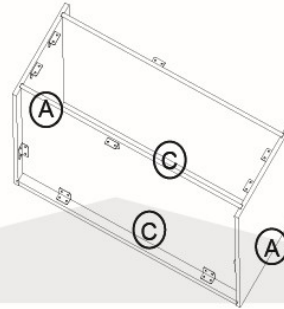
STEP 1



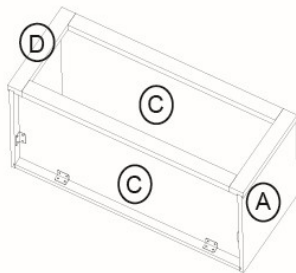
STEP 2



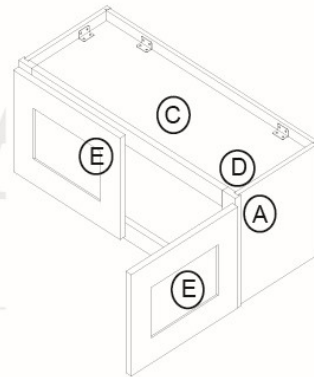
STEP 3



STEP 4



STEP 5



[ASSEMBLY INSTRUCTIONS]

Getting Started:

Prepare protection layer/screwdriver/micro pin-nail.
Apply glueµ pin-nail to joint as needed.

STEP 1: Joint side panel with back panel

STEP 2: Joint side panel with back panel and
attaching top panel for giving support

STEP 3: Joint back panel with side panel and back panel







STEP 4: Attach frame on

STEP 5: Attach door onto the frame and
adjust the cover-space

PARTS LISTS

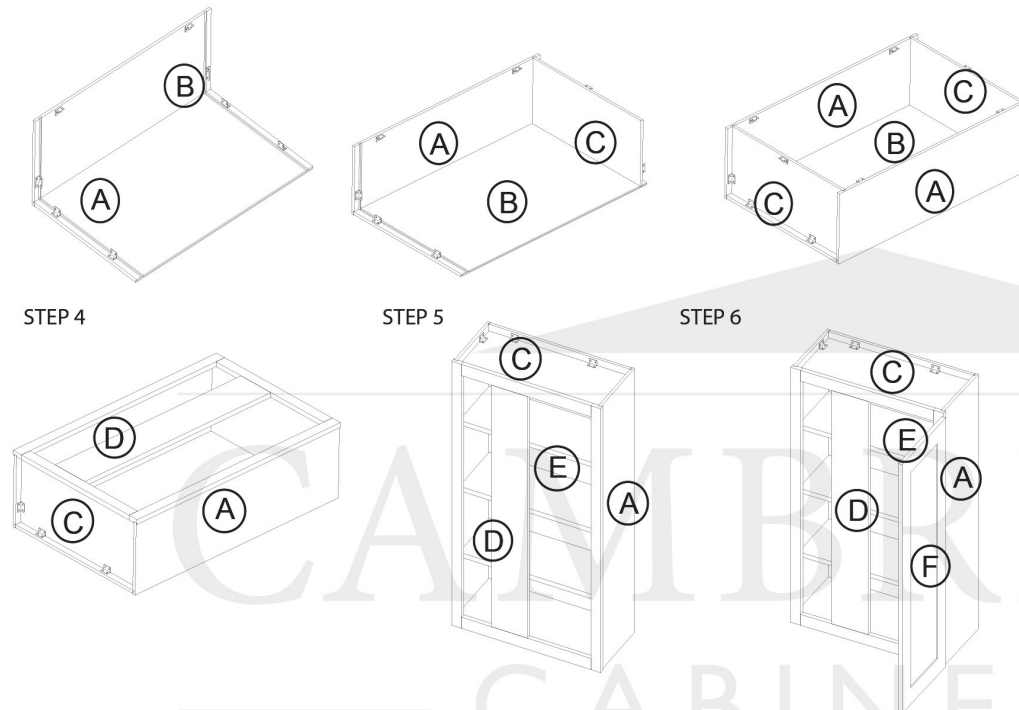
NO.	DESCRIPTION	QTY
A	Side Panel	2
B	Back Panel	1
C	Top&Bottom Panel	2
D	Face Frame	1
E	Cabinet Doors	2

HARDWARE LISTS

PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION
	8	1" Flat Head Screw for Carcass		4	3/4" Round Head Screw			
	14	Cleat		4	1 1/2" Softclose Hinge			
	56	9/16" Round Head Screw						
	4	Bumper						

INSTRUCTIONS FOR :
WBC2730 / WBC2736 / WBC2742

[ASSEMBLY INSTRUCTIONS]










Getting Started:
Prepare protection layer/screwdriver/micro pin-nail.
Apply glueµ pin-nail to joint as needed.

- STEP 1: Joint side panel with back panel
STEP 2: Joint top panel with side panel
STEP 3: Joint bottom panel with side panel
STEP 4: Attach frame on
STEP 5: Put on the adjustable shelves
STEP 6: Attach door onto the frame and
adjust the cover-space

PARTS LISTS

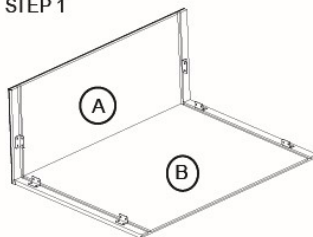
NO.	DESCRIPTION	QTY
A	Side Panel	2
B	Back Panel	1
C	Top&Bottom Panel	2
D	Face Frame	1
E	Adjustable Shelf	2
F	Cabinet Doors	1

HARDWARE LISTS

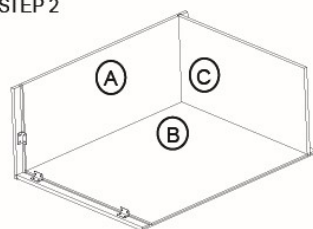
PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION
	6	1" Flat Head Screw for Carcass		2	Bumper			
	14	Cleat		2	3/4" Round Head Screw			
	56	9/16" Round Head Screw		2	1 1/2" Softclose Hinge			
	8	Shelf Clip						

INSTRUCTIONS FOR :
WRC2430 / WRC3018

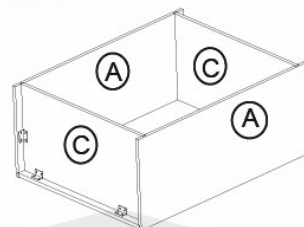
STEP 1



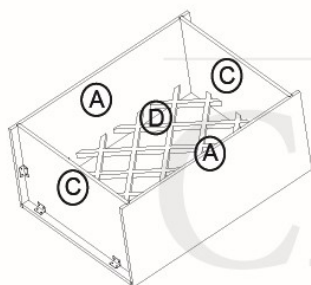
STEP 2



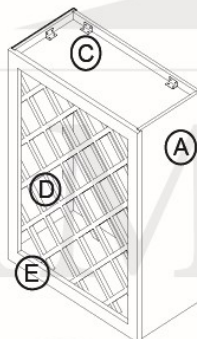
STEP 3



STEP 4



STEP 5



[ASSEMBLY INSTRUCTIONS]

Getting Started:

Prepare protection layer/screwdriver/micro pin-nail.
Apply glueµ pin-nail to joint as needed.

STEP 1: Joint side panel with back panel

STEP 2: Joint top panel with side panel

STEP 3: Joint bottom panel with side panel




STEP 4: Attach the wine rack on the both side

STEP 5: Attach front face frame on

PARTS LISTS

NO.	DESCRIPTION	QTY
A	Back Panel	1
B	Side Panel	2
C	Top&Bottom Panel	2
D	Wine Rack	2
E	Face Frame	1

HARDWARE LISTS

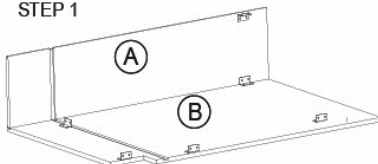
PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION
	12	1" Flat Head Screw for Carcass						
	19	Cleat						
	48	9/16" Round Head Screw						

INSTRUCTIONS FOR :

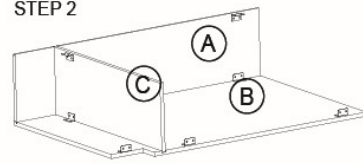
3DB12 / 3DB15 / 3DB18 / 3DB21 / 3DB24 / 3DB30 / 3DB36

3VDB12 / 3VDB15 / 3VDB18

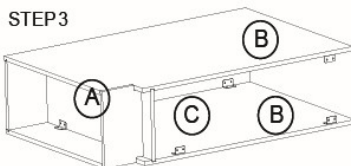
STEP 1



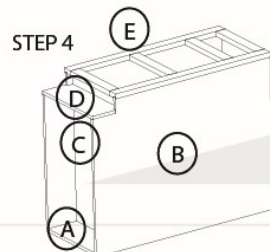
STEP 2



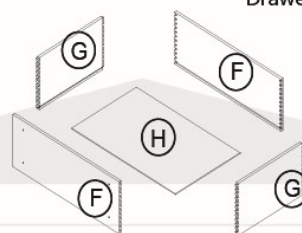
STEP 3



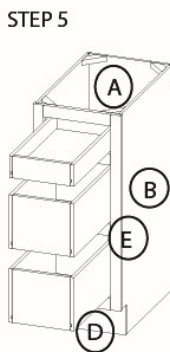
STEP 4



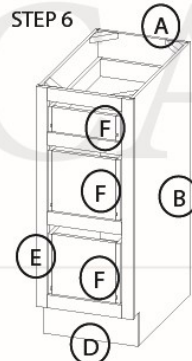
Drawer



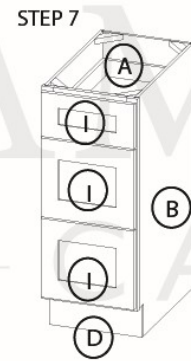
STEP 5



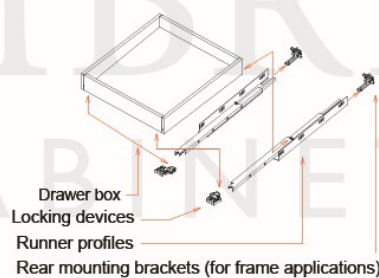
STEP 6



STEP 7



Full Extension concealed drawer runners



[ASSEMBLY INSTRUCTIONS]

Getting Started:

Prepare protection layer/screwdriver/micro pin-nail.
Apply glueµ pin-nail to joint as needed.

STEP 1: Joint side panel with back panel

STEP 2: Joint bottom panel with side panel

STEP 3: Joint side panel with bottom & back panel

STEP 4: Attach frame on and toe kick board

STEP 5: Joint the drawer together,
then install the drawer guide.









STEP 6: Attach the metal triangle on the top corner and
put on the adjustable shelf

STEP 7: Fix drawer head on the drawer front and
adjust the cover-space

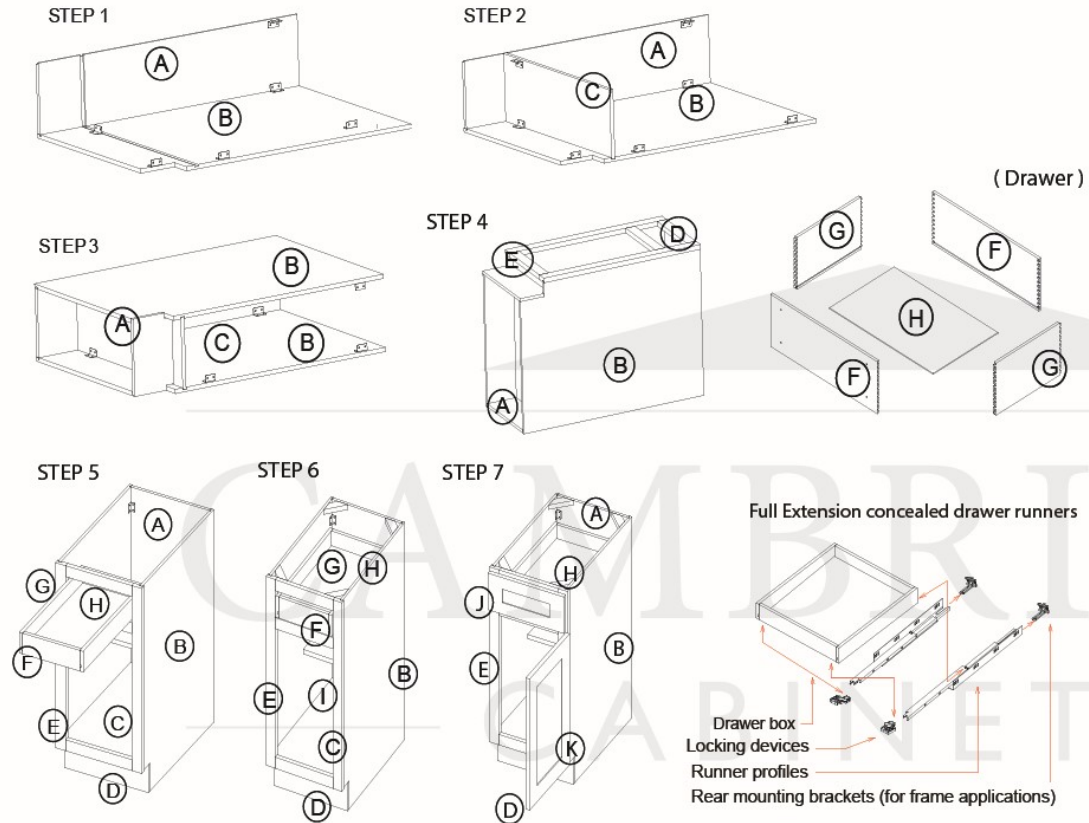
PARTS LISTS

NO.	DESCRIPTION	QTY
A	Back Panel	1
B	Side Panel	2
C	Top&Bottom Panel	1
D	Toe Kick	1
E	Face Frame	1
F	Drawer Box Front&Back	6
G	Drawer Box Side	6
H	Drawer Box Bottom	3
I	Drawer Head	3

HARDWARE LISTS

PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION
	8	1" Flat Head Screw for Metal Triangle		10	Cleat		12	1" Round Head Screw
	4	Metal Triangle		40	9/16" Round Head Screw		12	Bumper
	2	1" Flat Head Screw for Carcass		3	21" Selfclose Slide			

INSTRUCTIONS FOR :
B12 / B15 / B18 / B21



[ASSEMBLY INSTRUCTIONS]

Getting Started:
Prepare protection layer/screwdriver/micro pin-nail.
Apply glueµ pin-nail to joint as needed.

- STEP 1: Joint side panel with back panel
STEP 2: Joint bottom panel with side panel
STEP 3: Joint side panel with bottom & back panel
STEP 4: Attach frame on and toe kick board
STEP 5: Joint the drawer together, then install the drawer guide.
STEP 6: Attach the metal angle on the top corner and put on the adjustable shelf
STEP 7: Fix drawer head on the drawer front, attach door onto the frame and adjust the cover-space

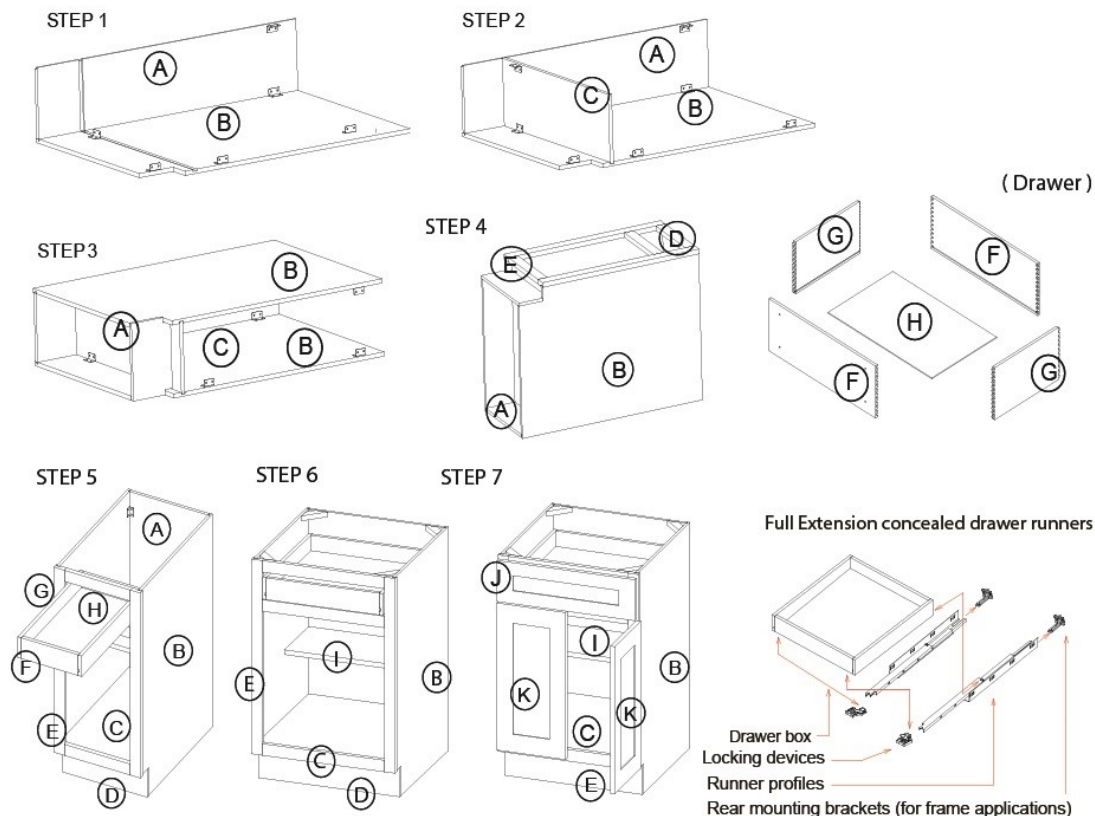
PARTS LISTS

NO.	DESCRIPTION	QTY
A	Back Panel	1
B	Side Panel	2
C	Top&Bottom Panel	1
D	Toe Kick	1
E	Face Frame	1
F	Drawer Box Front&Back	2
G	Drawer Box Side	2
H	Drawer Box Bottom	1
I	Adjustable Shelf	1
J	Drawer Head	1
K	Cabinet Doors	1

HARDWARE LISTS

PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION
	8	1" Flat Head Screw for Metal Triangle		40	9/16" Round Head Screw		6	Bumper
	4	Metal Triangle		4	Shelf Clip		2	3/4" Round Head Screw
	2	1" Flat Head Screw for Carcass		1	Selfclose Slider		2	1 1/2" Softclose Hinge
	10	Cleat		4	1" Round Head Screw			

INSTRUCTIONS FOR :
B24 / B27 /



[ASSEMBLY INSTRUCTIONS]












Getting Started:
Prepare protection layer/screwdriver/micro pin-nail.
Apply glueµ pin-nail to joint as needed.

- STEP 1: Joint side panel with back panel
STEP 2: Joint bottom panel with side panel
STEP 3: Joint side panel with bottom & back panel
STEP 4: Attach frame on and toe kick board
STEP 5: Joint the drawer together, then install the drawer guide.
STEP 6: Attach the metal triangle on the top corner and put on the adjustable shelf
STEP 7: Fix drawer head on the drawer front, attach door onto the frame and adjust the cover-space

PARTS LISTS

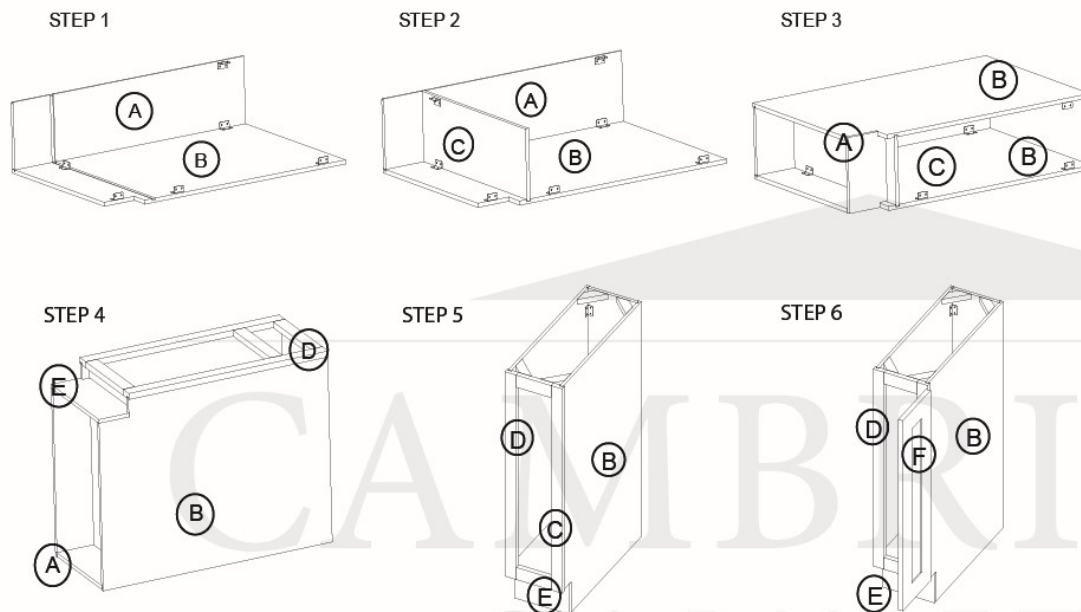
NO.	DESCRIPTION	QTY
A	Back Panel	1
B	Side Panel	2
C	Top&Bottom Panel	1
D	Toe Kick	1
E	Face Frame	1
F	Drawer Box Front&Back	2
G	Drawer Box Side	2
H	Drawer Box Bottom	1
I	Adjustable Shelf	1
J	Drawer Head	1
K	Cabinet Doors	2

HARDWARE LISTS

PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION
	8	1" Flat Head Screw for Metal Triangle		44	9/16" Round Head Screw		8	Bumper
	4	Metal Triangle		4	Shelf Clip		4	3/4" Round Head Screw
	3	1" Flat Head Screw for Carcass		1	Selfclose Slider		4	1 1/2" Softclose Hinge
	11	Cleat		4	1" Round Head Screw			

INSTRUCTIONS FOR : BT9

[ASSEMBLY INSTRUCTIONS]



Getting Started:
Prepare protection layer/screwdriver/micro pin-nail.
Apply glueµ pin-nail to joint as needed.

STEP 1: Joint side panel with back panel
STEP 2: Joint bottom panel with side panel
STEP 3: Joint side panel with bottom&back panel
STEP 4: Attach frame on and toekick board
STEP 5: Attach the metal triangle on the top corner
STEP 6: Attach door onto the frame and adjust the cover-space

PARTS LISTS

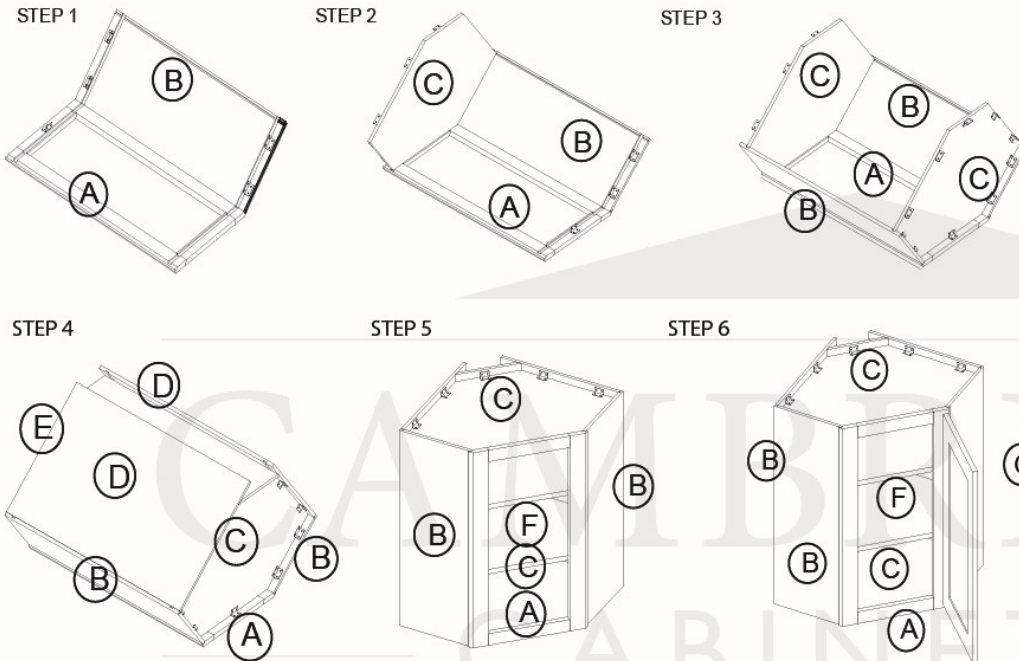
NO.	DESCRIPTION	QTY
A	Back Panel	1
B	Side Panel	2
C	Top&Bottom Panel	1
D	Face Frame	1
E	Toe Kick	1
F	Cabinet Doors	1

HARDWARE LISTS

PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION
	8	1" Flat Head Screw for Metal Triangle		40	9/16" Round Head Screw			
	4	Metal Triangle		2	Bumper			
	2	1" Flat Head Screw for Carcass		2	3/4" Round Head Screw			
	10	Cleat		2	1 1/2" Softclose Hinge			

INSTRUCTIONS FOR :
DCW2430 / DCW2436 / DCW2442
DCW2430GD / DCW2436GD / DCW2442GD

[ASSEMBLY INSTRUCTIONS]



Getting Started:
Prepare protection layer/screwdriver/micro pin-nail.
Apply glueµ pin-nail to joint as needed.

- STEP 1:** Joint side panel with front face frame
STEP 2: Attach top panel with front face frame and side panel
STEP 3: Attach top panel with front face frame and side panel
STEP 4: Attach back panel on side panel
STEP 5: Insert back panel through groove, then screw up
STEP 6: Attach door onto front face frame and adjust the cover-space

PARTS LISTS

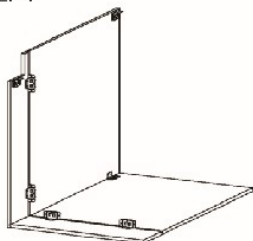
NO.	DESCRIPTION	QTY
A	Face Frame	1
B	Side Panel	2
C	Top&Bottom Panel	2
D	Back Panel	2
E	Back Panel	1
F	Adjustable Shelf	2
G	Cabinet Doors	1

HARDWARE LISTS

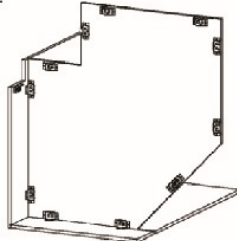
PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION
	2	135 Degree Angle		10	Shelf Clip			
	6	1" Flat Head Screw for Carcass		2	Bumper			
	22	Cleat		2	3/4" Round Head Screw			
	92	9/16" Round Head Screw		2	1 1/2" Softclose Hinge			

INSTRUCTIONS FOR :
LSB33 / LSB36

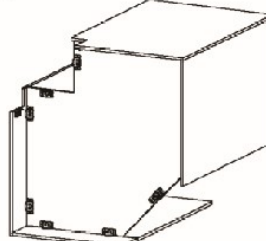
STEP 1



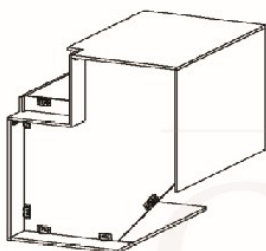
STEP 2



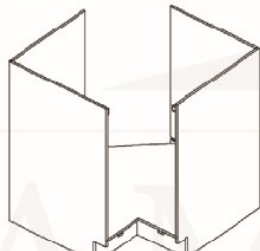
STEP 3



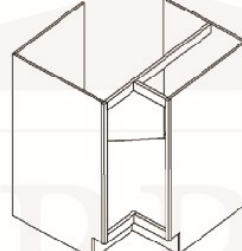
STEP 4



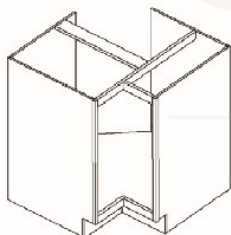
STEP 5



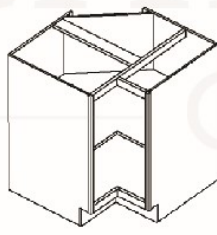
STEP 6



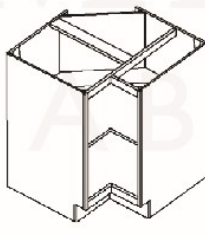
STEP 7



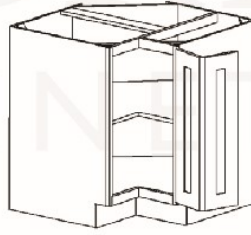
STEP 8



STEP 9



STEP 10



[ASSEMBLY INSTRUCTIONS]

Getting Started:
Prepare protection layer/screwdriver/micro pin-nail.
Apply glueµ pin-nail to joint as needed.

- STEP 1: Joint right side panel with right back panel
STEP 2: Fix the bottom panel on
STEP 3: Joint left side panel with left back panel
STEP 4: Attach toekick on
STEP 5: Stand Cabinet Up
STEP 6: Attach face fram(long&short) together, then attach to side&bottom panels
STEP 7: Attach top cross brace using screws
STEP 8: Insert back panel through the groove
STEP 9: Install the metal triangle
STEP 10: Attach door onto the face frame and adjust the cover-space

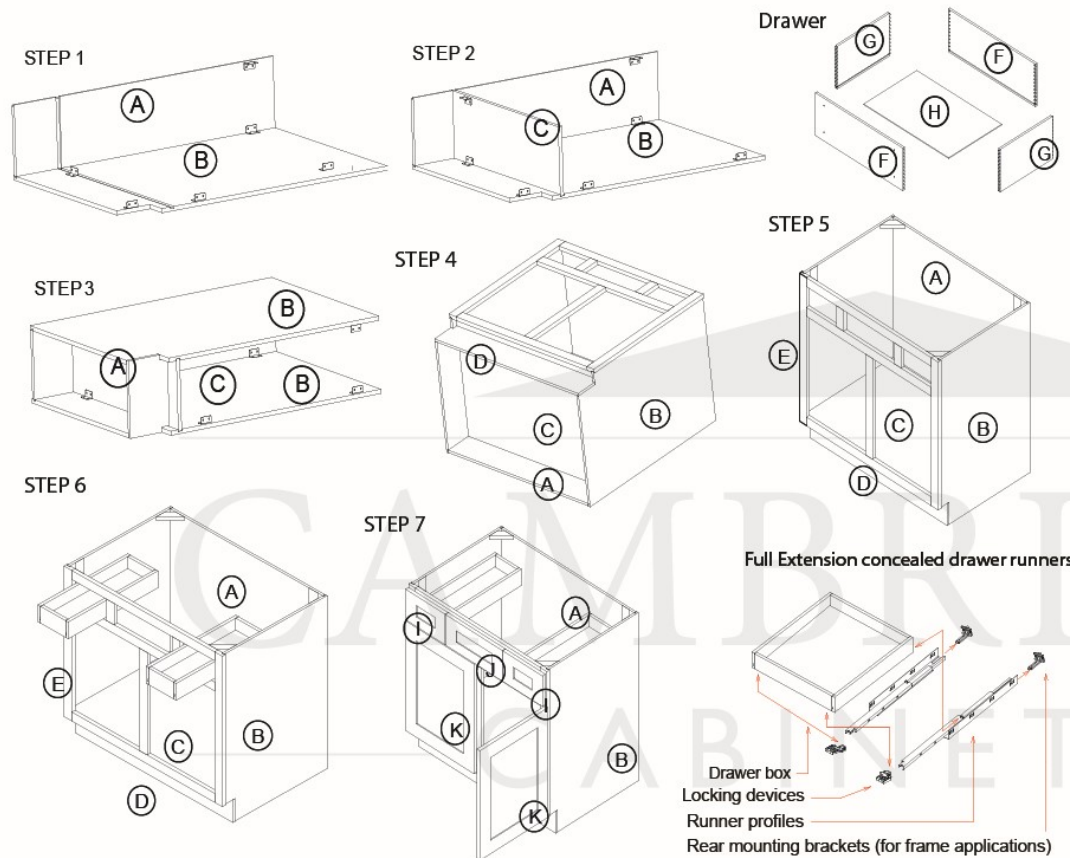
PARTS LISTS

NO.	DESCRIPTION	QTY
1	Face Frame	1
2	Face Frame	1
3	Back Panel	1
4	Back Panel	2
5	Adjustable Shelf	1
6	Top&Bottom Panel	1
7	Connect Strip	1
8	Side Panel	2
9	Toe Kick	1
10	Toe Kick	1
11	Cabinet Doors	2

HARDWARE LISTS

PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION
	8	1" Flat Head Screw for Metal Triangle		17	Cleat & Buckle		2	165 Degree Hinge
	4	Metal Triangle		6	Dowel		4	Bumper
	1	Buckle		88	9/16" Round Head Screw		8	3/4" Round Head Screw
	11	1" Flat Head Screw for Carcass		6	Shelf Clip		2	1 1/2" Softclose Hinge

INSTRUCTIONS FOR :
VSD36 / VSD42 / VSD48



[ASSEMBLY INSTRUCTIONS]

Getting Started:

Prepare protection layer/screwdriver/micro pin-nail.
Apply glueµ pin-nail to joint as needed.

- STEP 1: Joint side panel with back panel
STEP 2: Joint bottom panel with side panel
STEP 3: Joint side panel with bottom&back panel
STEP 4: Attach frame on and toe kick board
STEP 5: Joint the drawer together, then install the drawer guide
STEP 6: Attach the metal triangle on top corner
STEP 7: Attach drawer head on the drawer front and attach door onto the frame and adjust the cover space

PARTS LISTS

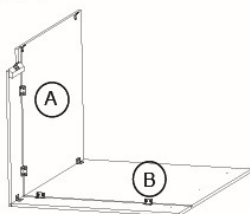
NO.	DESCRIPTION	QTY
A	Back Panel	1
B	Side Panel	2
C	Top&Bottom Panel	1
D	Toe Kick	1
E	Face Frame	1
F	Drawer Box Front&Back	4
G	Drawer Box Side	4
H	Drawer Box Bottom	2
I	Drawer Head	2
J	Drawer Head	1
K	Cabinet Doors	2

HARDWARE LISTS

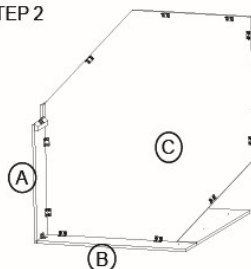
PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION
	8	1" Flat Head Screw for Metal Triangle		44	9/16" Round Head Screw		4	3/4" Round Head Screw
	4	Metal Triangle		2	Selfclose Slider		4	1 1/2" Softclose Hinge
	5	1" Flat Head Screw for Carcass		8	1" Round Head Screw			
	11	Cleat		12	Bumper			

INSTRUCTIONS FOR : CSB36

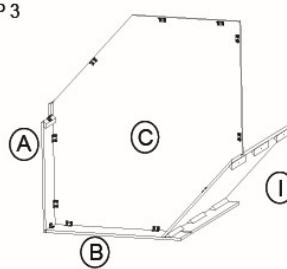
STEP 1



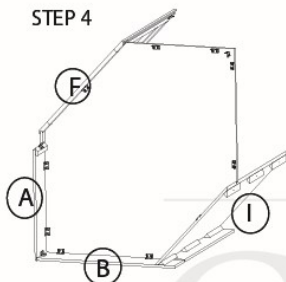
STEP 2



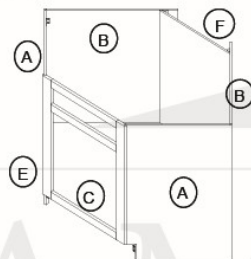
STEP 3



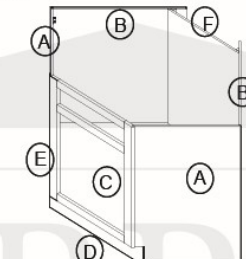
STEP 4



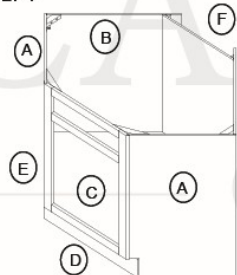
STEP 5



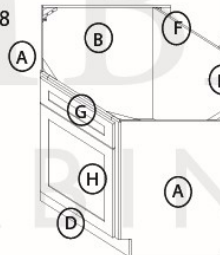
STEP 6



STEP 7



STEP 8



[ASSEMBLY INSTRUCTIONS]

Getting Started:

Prepare protection layer/screwdriver/micro pin-nail.
Apply glueµ pin-nail to joint as needed.

STEP 1: Joint left side panel with left side pack panel

STEP 2: Fix the bottom panel on

STEP 3: Insert back panel through the groove

STEP 4: Attach face frame, then screw up

STEP 5: Joint right side panel with right side pack panel

STEP 6: Attach toekick on

STEP 7: Install metal triangle

STEP 8: Fix drawer head on the drawer front and
attach door onto the frame&adjust the cover-space

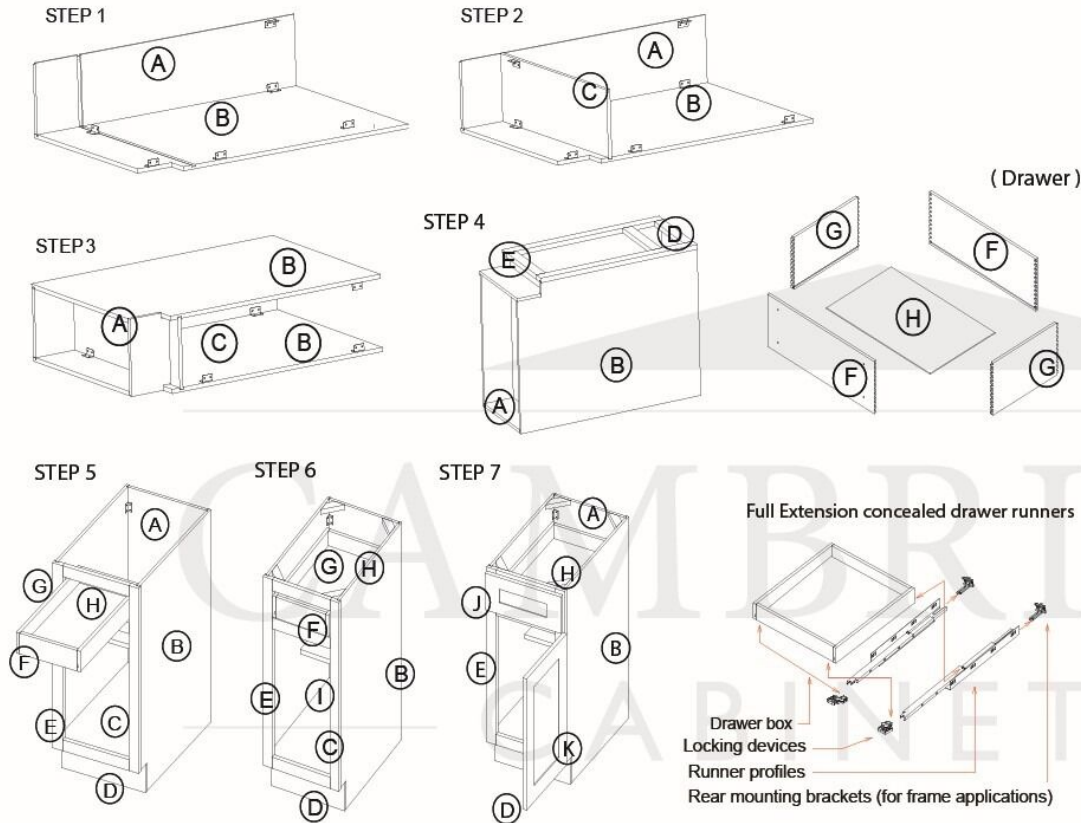
PARTS LISTS

NO.	DESCRIPTION	QTY
A	Side Panel	2
B	Side Pack	2
C	Bottom Panel	1
D	Toekick	1
E	Face Frame	1
F	Back Panel	1
G	Drawer Head	1
H	Cabinet Doors	1

HARDWARE LISTS

PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION
	16	9/16" Flat Head Screw		64	9/16" Round Head Screw		4	3/4" Round Head Screw
	4	Metal Triangle		16	Cleat			
	14	1" Flat Head Screw for Carcass		4	1 1/2" Softclose Hinge			
	4	135 Degree Angle		4	Bumper			

INSTRUCTIONS FOR :
B12 / B15 / B18 / B21



[ASSEMBLY INSTRUCTIONS]












Getting Started:
Prepare protection layer/screwdriver/micro pin-nail.
Apply glueµ pin-nail to joint as needed.

- STEP 1: Joint side panel with back panel
STEP 2: Joint bottom panel with side panel
STEP 3: Joint side panel with bottom & back panel
STEP 4: Attach frame on and toe kick board
STEP 5: Joint the drawer together, then install the drawer guide.
STEP 6: Attach the metal angle on the top corner and put on the adjustable shelf
STEP 7: Fix drawer head on the drawer front, attach door onto the frame and adjust the cover-space

PARTS LISTS

NO.	DESCRIPTION	QTY
A	Back Panel	1
B	Side Panel	2
C	Top&Bottom Panel	1
D	Toe Kick	1
E	Face Frame	1
F	Drawer Box Front&Back	2
G	Drawer Box Side	2
H	Drawer Box Bottom	1
I	Adjustable Shelf	1
J	Drawer Head	1
K	Cabinet Doors	1

HARDWARE LISTS

PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION	PICTURE	QTY	DESCRIPTION
	8	1" Flat Head Screw for Metal Triangle		40	9/16" Round Head Screw		6	Bumper
	4	Metal Triangle		4	Shelf Clip		2	3/4" Round Head Screw
	2	1" Flat Head Screw for Carcass		1	Selfclose Slider		2	1 1/2" Softclose Hinge
	10	Cleat		4	1" Round Head Screw			